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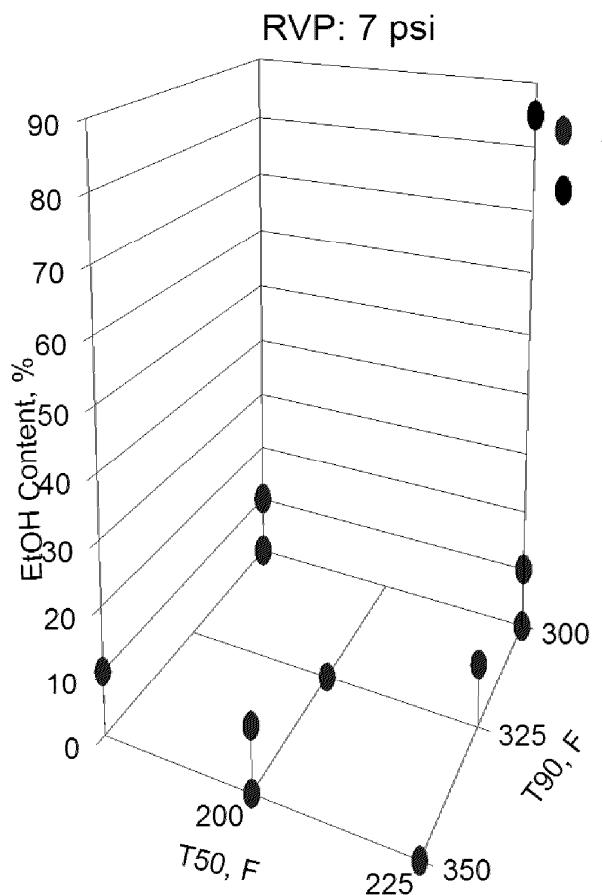
EPAct Program

Fuel Matrix Design Options

July 18, 2007

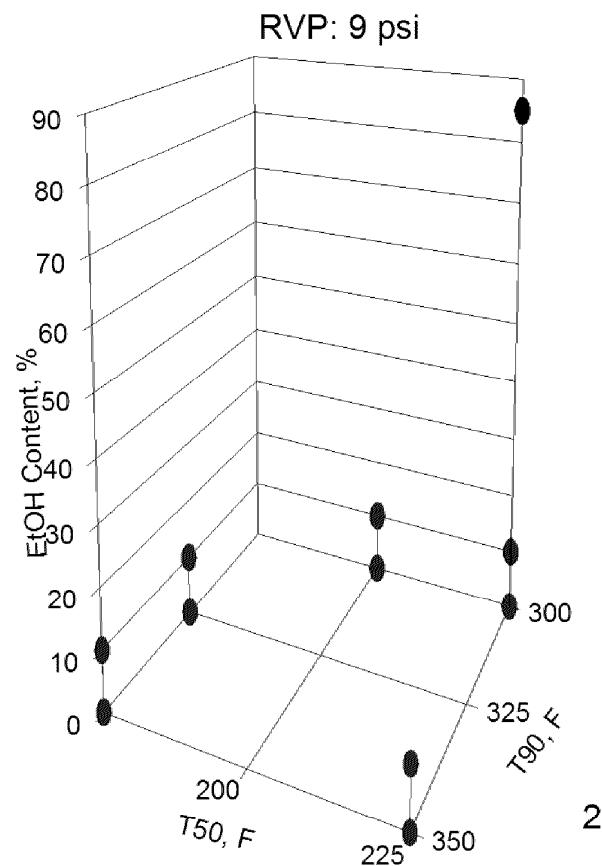
Fuel Matrix No.1

(4 variable, mixed level (3x3x2x2))



- Computer generated optimal design
- 20(22) fuels
- G-Efficiency*: 86.4%

* >60% considered satisfactory

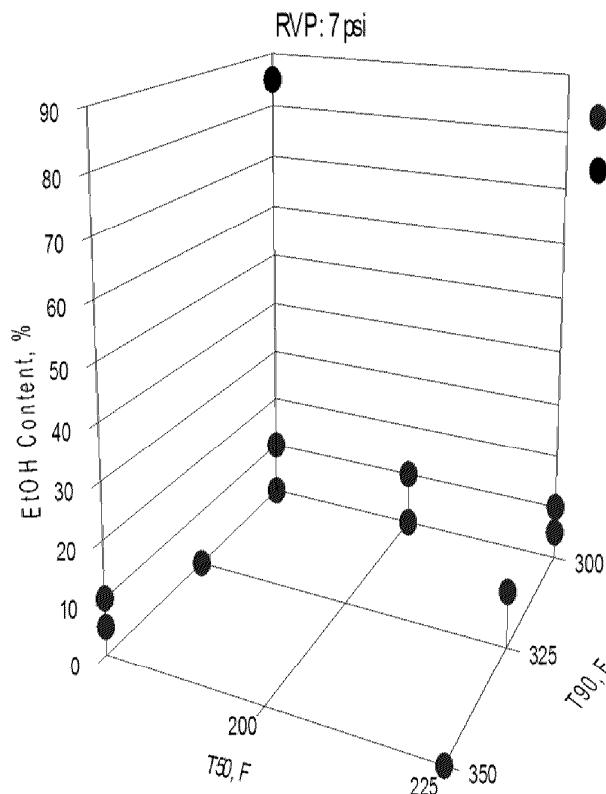


Fuel Variables	#of Levels	Tens in Model
T50	3	Main effects T ₅₀ ² , T ₉₀ ² , T ₅₀ EtOH, T ₉₀ EtOH, RPEtOH
T90	3	
EtOH	2	
RPEtOH	2	

Ex. 5 - Deliberative/Ex. 4 CBI

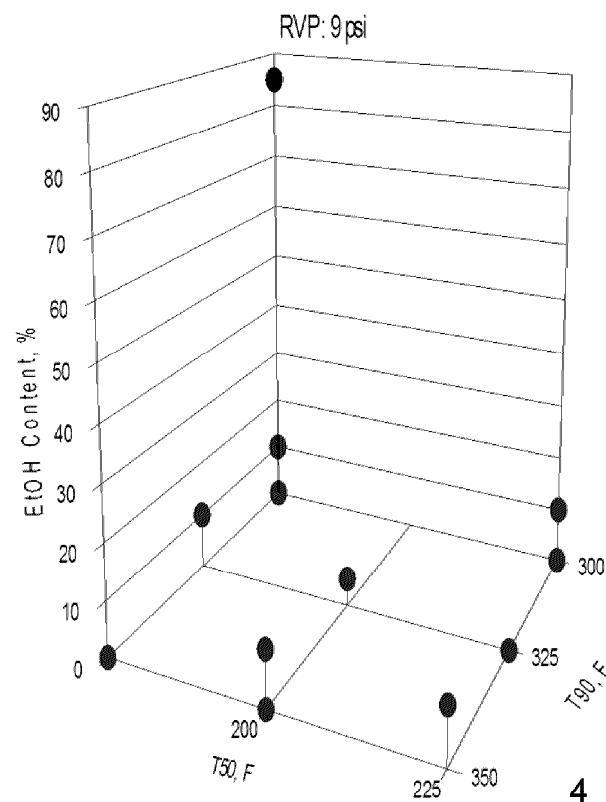
Fuel Matrix No.1a

(4 variable, mixed level (3x3x3x2))



- Computer generated optimal design
- 21(23) fuels
- G-Efficiency*: 87.7%

* >60% considered satisfactory



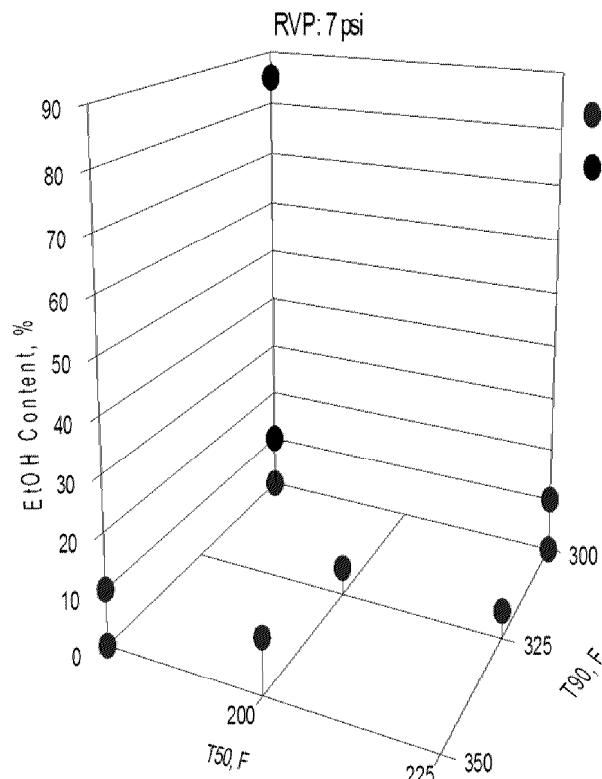
Fuel Matrix Design

Fuel Variables	#of Levels	Tests in Matrix
T ₅₀	3	T ₅₀ ² , T ₉₀ ² , EtOH ²
T ₉₀	3	
EtOH	3	T ₅₀ EtOH, T ₉₀ EtOH, RPEtOH
R/P	2	

Ex. 5 - Deliberative/Ex. 4 CBI

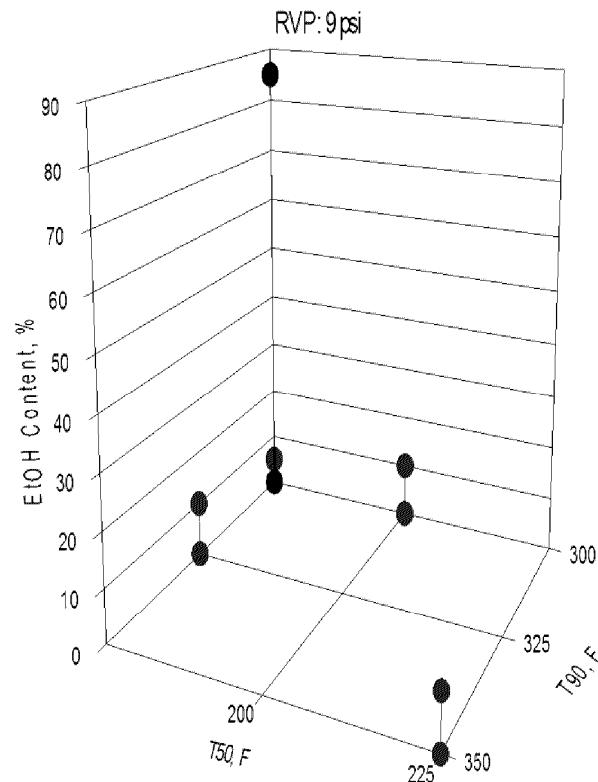
Fuel Matrix No. 1b

(4 variable, mixed level (3x3x3x2))



- Computer generated optimal design
- 15(19) fuels
- G-Efficiency*: 58.8%

* >60% considered satisfactory



6

Fuel Matrix Design

Fuel Variables	#of Levels	Term in Model
T ₅₀	3	Main effects
T ₉₀	3	T ₅₀ ² , T ₉₀ ² , EOH ²
EOH	3	T ₅₀ EOH, T ₉₀ EOH
RVP	2	RVEOH

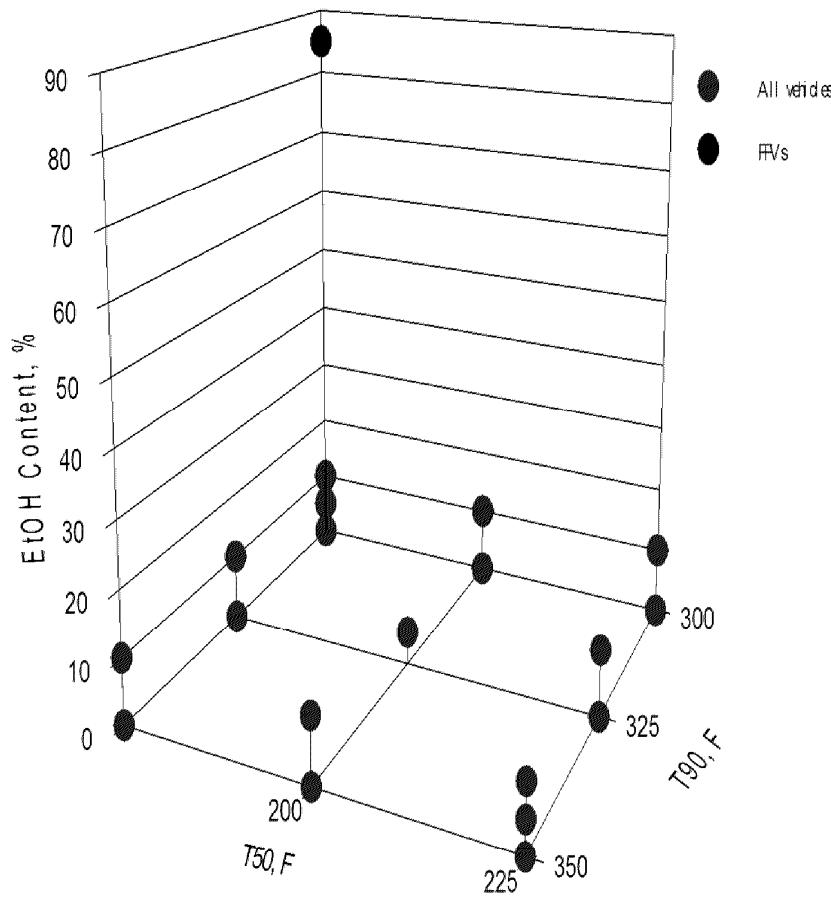
Ex. 5 - Deliberative/Ex. 4 CBI

Fuel Matrix No.2 (3 variable, (3x3x3))

- Computer generated optimal design
- 19(20) fuels
- G-Efficiency*: 88.9%

* >60% considered satisfactory

Fuel Matrix Design		
Fuel Variables	#of Levels	Tensile Modulus
T50	3	Min effects, T50 ² , T90 ² ,
T90	3	EtOH ² ,
EtOH	3	T50/EtOH, T90/EtOH



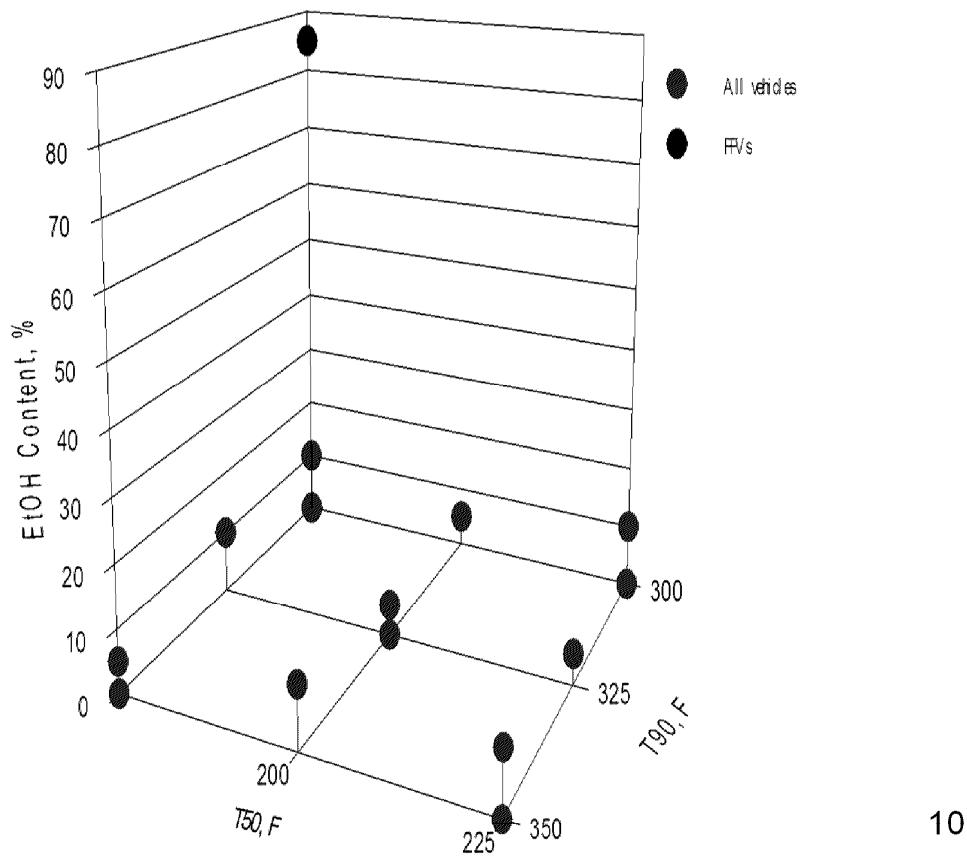
Ex. 5 - Deliberative/Ex. 4 CBI

Fuel Matrix No.2a (3 variable, (3x3x3))

- Computer generated optimal design
- 14(15) fuels
- G-Efficiency*: 75.7%

* >60% considered satisfactory

Fuel Matrix Design		
Fuel Variables	#of Levels	Tensile Modulus
T50	3	Min effects, T50 ² , T90 ² ,
T90	3	EtOH ² ,
EtOH	3	T50/EtOH, T90/EtOH



Ex. 5 - Deliberative/Ex. 4 CBI

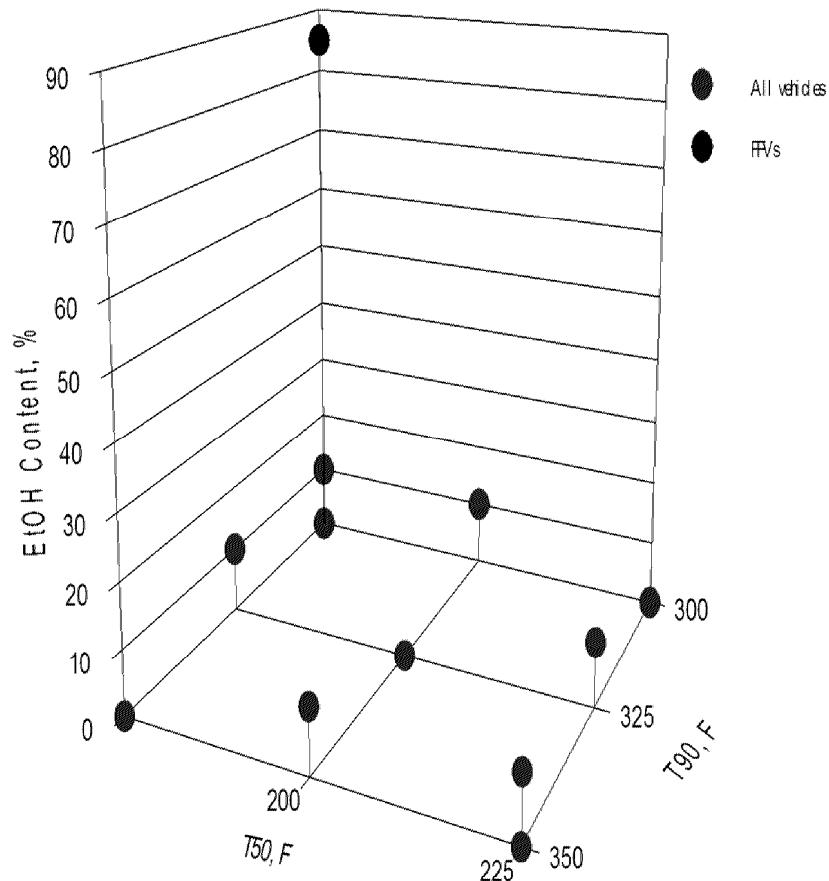
Fuel Matrix No.2b (3 variable, (3x3x2))

- Computer generated optimal design
- 11(12) fuels
- G-Efficiency*: 57.5%

* >60% considered satisfactory

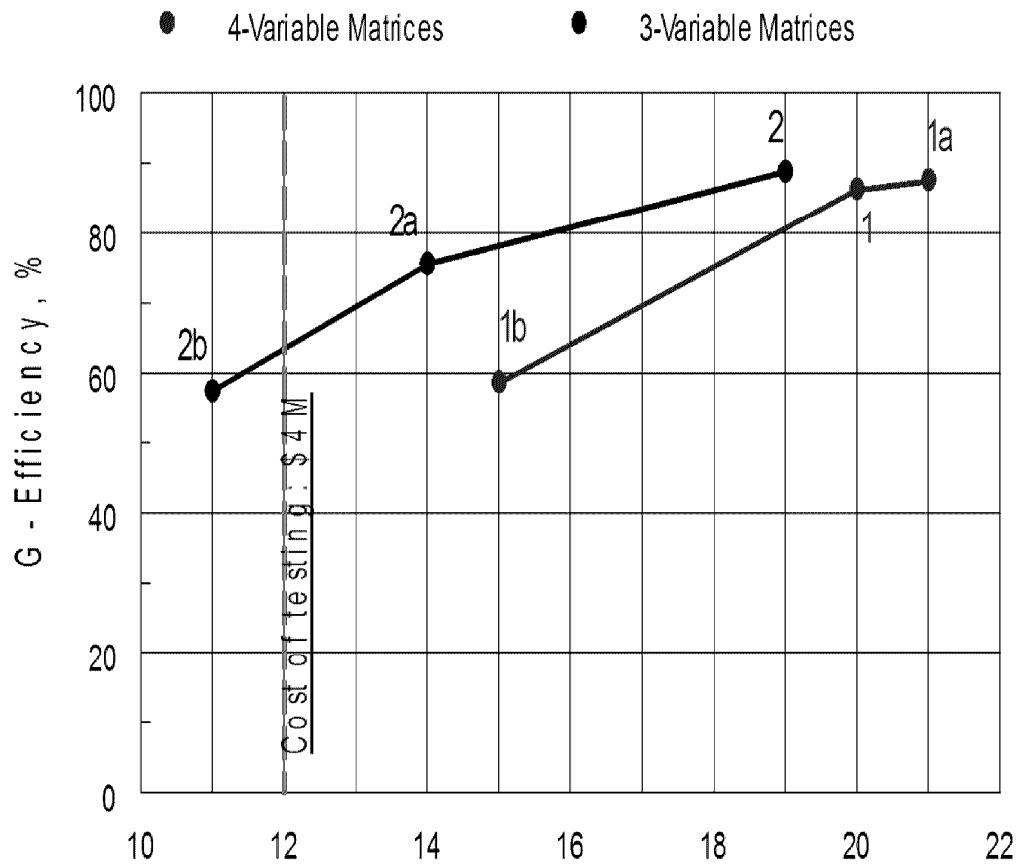
Fuel Matrix Design

Fuel Variables	# of Levels	Terms in Model
T50	3	Main effects, $T50^2$, $T90^2$, $T50 \times EtOH$, $T90 \times EtOH$
T90	3	
EtOH	2	



Ex. 5 - Deliberative/Ex. 4 CBI

G-Efficiency vs. Number of Fuels in the Matrix



Number of Fuels in Matrix

Designation	Number of Variables	Levels per Variable	Number of Fuels	G - Efficiency	Program Cost, \$M
1	4	3 x 3 x 2 x 2	20	86.4	6.1
1a	4	3 x 3 x 3 x 2	21	87.7	6.3
1b	4	3 x 3 x 3 x 2	15	58.8	4.9

Options

- Remove RVP from EPAct Program
 - Use E-74b data instead
- Remove T50 and T90
 - Use E-67 data instead
- Remove FFV tests at $E > 10$
 - Use E-80 data instead
- Remove high emitters
- Remove 50°F test temperature
- Incorporate E20 in the program and utilize DOE support

CRC Program E-67

- Title: Effects of Ethanol and Volatility Parameters on Exhaust Emissions
- Status: Completed
- Fuel parameters investigated: T50 (195, 215, 235°F), T90 (295, 330, 355°F), ethanol (0, 5.7, 10%)
- Test vehicles:
 - 6 CA cert. LEVs, incl. 3 LDTs
 - 5 CA cert. ULEVs, incl. 2 LDTs
 - 1 CA cert. SULEV LDV
 - 5 LDVs at Tier 2 emission levels
- Test cycle: FTP
- Exhaust constituents measured: NMHC, CO, NOx, selected toxics for 4 vehicles
- Exhaust constituents not measured: PM, sec/sec emissions

CRC Program E-74b

- Title: Effect of Vapor Pressure and Temperature Parameters on CO Exhaust Emissions
- Status: In –progress (~50% done)
 - Completion expected in 3Q 2007
- Fuel parameters investigated: RVP (7-9(13) psi), ethanol (0, 10, 20%)
- Test vehicles:
 - 3 Tier 1s, incl. 1 LDT
 - 5 NLEVs, incl. 2 LDTs
 - 7 Tier 2s, incl. 3 LDTs
- Test cycle: FTP at 75 and 50°F
- Exhaust constituents measured: NMHC, CH₄, CO, NOx
- Exhaust constituents not measured: PM, toxics, sec/sec emissions

CRC Program E-80

- Title: Exhaust and Evaporative Emissions Testing of Flexible Fuel Vehicles
- Status: To be launched in 4Q 2007
 - Expected program duration: 18 months
- Test Fuels:
 - Commercial CA E6
 - Commercial CA E85
 - Up to 3 co-mingled blends of E6 and E85
- ~ 10 CA-certified, late-model FFVs
- Test cycles: FTP, SFTP, LA92, two-day CA diurnal incl. hot soak test
- Exhaust constituents measured: NMHC, CH₄, CO, NOx, toxics, sec/sec emissions (?)
- Exhaust constituents not measured: PM

Vehicle Selection

- Based on MY engine family sales data
 - Usually multiple models to choose from for each engine family
 - High volume sellers are, by definition, representative, and should ease recruitment
- Data available for MY 04 – 06 Tier 2 and LEV 2, plus NLEV data from 2000 +
- Plan to provide table of vehicles for contractor to choose from for given MY and mileage target

Sample Vehicle List

(05/06)

EngineFamily	MANUFACTURER	Model(s)	Tier2Sales
5GMK038148	SATURN	Grand AM, Bonneville, Monte Carlo, Relay, GS, Impala, LeSabre	94687
5GMKT060187	ISUZU	Yukon XL, Silverado, Trailblazer, Escalade	52850
6GMK039146	SATURN	Relay, GS, Milib Max, Equinox, Rendezvous	47081
5FMKT054R7	LINCOLN	Navigator, F150, Expedition	36806
5CRXT038NEO	DODGE	Caravan, Pacifica, Town&Country - 2005 or 2006	33706
6GMK024029	SATURN	Ion, Cobalt	33664
6GMKT053379	GMC	Yukon, Sierra, Silverado, Suburban, Tahoe	33704
6TYX01.8PEA	TOYOTA	Corolla Matrix - 2005 or 2006	28006
6FMKT054R7	FORD	Navigator, F150, Expedition	23983
6GMK039048	PONTIAC	GRAND PRIX, MONTE CARLO, IMPALA	23887
5CRX024NEO	DODGE	Neon, Stratus, Sebring, PT Cruiser - 2005 or 2006	23648
5NSX025G5A	NISSAN	ALTIMA	22210
6TYX033EEM	TOYOTA	Sienna, Highlander - 2005 or 2006	228919
5CRXT037NEO	JEEP	Liberty, Cherokee, Grand Cherokee	22457
5GMKT042185	ISUZU	Envoy, Trailblazer, Rainier, Ascender - 2005 or 2006	219803
5TYX024PEB	TOYOTA	Camry, Solara	21545
6NSX025G5A	NISSAN	ALTIMA	20398
6HNX01.8KR	HONDA	CIVIC	202591
6HNXT035TKR	HONDA	Rid, Odyssey	185410
5FMK0231D4	FORD	Focus	181624
5HNX024BP	HONDA	ACCORD - 2005 or 2006	179023
5GMK022026	SATURN	Ion, Cobalt	173656
5FMK0302FC	LINCOLN/MERC	Five hundred, Freestyle, Montego	170338
5GMKT053175	GMC	Yukon, Sierra, Tahoe, Silverado, Avalanche, Suburban	155588
6TYX040NEM	TOYOTA	Tundra, Tacoma, 4Runner	151556
6CRXT037NEO	JEEP	Liberty, Cherokee, Grand Cherokee	177533
6CRX035H0	DODGE	Magnum, Charger	159821

Vehicle Fleet Sizing

- Based on risk analysis
 - Same type of analysis was used in AutoOil Program
- Depends on assumed emissions difference which should be readily detectable as significant
- Requires estimates of the following parameters:
 - Test-to-test variability
 - Vehicle-to-vehicle variability among vehicles of the same model
- Test data needed to define fleet size available in-house